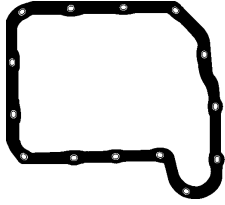
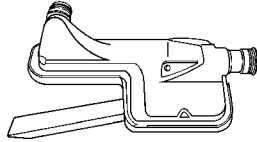


4 SPEED - FWD

FORD CD4E MAZDA LA4A-EL

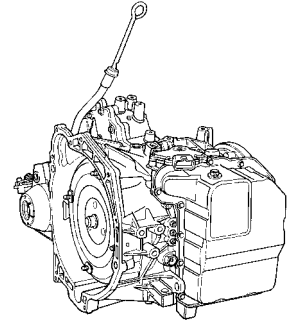


Side Cover/
Main Control Cover
13952F



No Bottom Pan
(Side Only)

Probe w/4 Cyl. - 2.0L DOHC (In-Line)	94-Up
Contour w/4Cyl. (In-Line)	94-Up
Mercury Mystique w/4 Cyl. (In-Line)	94-Up
Mazda 626 MX6 w/4 Cyl.	94-Up
Mondeo	94-Up
Ford Escape, Mazda Tribute	01-Up
Fully Electronic	



REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
To order Kits with all Borg Warner frictions, use a 'KB' prefix instead of the traditional 'K' prefix.							
Rebuilder Kits (1)	1	94-97		K8500	K8500-LS	K85900	
Rebuilder Kits - w/high energy (2)	1	98-02		K8500H	K8500H-LS	K85900	
Rebuilder Kits	1	03-Up		K8500B	K8500B-LS	K85900B	
Rebuilder Kits - w/bonded pistons	1	94-02				K85900M	

(1) Master Overhaul Kit contains .078 direct steels. If needed, purchase .118 direct steels separately, part no. 85305A. Master Overhaul Kit and Less Steels Kit contains the 94-97 coast clutch bonded piston.
 (2) K8500H & K8500H-LS contains high-energy frictions and 98-Up coast piston.

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
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VALVE BODY KITS

N.I.	TRANSGO® Shift Kit® - Corrects Runaway Pressure, Broken Parts, No Lube	1	94-Up	K85908J	SKCD4E-JR
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MISCELLANEOUS GASKETS & SEALS/PAN GASKETS

1A	Gasket - Converter Housing/Case	1	94-Up	13951	F3RZ-7B353A
4A	Gasket - Side Cover/Main Control Cover:				
	- Fibre	1	94-03	13952F	F3RZ-7F396A
	- Cork & Neoprene	1	94-03	13952X	F3RZ-7F396A
	- Korcork	1	94-03	13952S	F3RZ-7F396A
	- Molded Rubber	1	03-Up	13952R	3L8Z-7F396AA
7A	Gasket Package - Valve Body	1	94-Up	K13837	N.L.
9A	Gasket - w/Screen - Solenoid	1	94-Up	13848	F3RZ-7H200A
12B	Gasket - Pump - 2nd Design (use w/ 2nd Design Wear Plate)	1	94-Up	13651	F7RZ-7G331AA
15B	Seal - Pump - Lathe Cut	1	94-Up	13916	F3RZ-7A248A
N.I.	Seal - Filter - Male End	1	94-Up	13919	F3RZ-7Z302AB
N.I.	Seal - Filter - Female End	1	94-Up	13921	F3RZ-7H249A
N.I.	Seal - Fill Tube - Top Hat	1	94-Up	13925	E2FZ-7N243A
N.I.	grommet - vent	1	94-Up	13241	E1FZ-7G005A

CLUTCH PLATES

Order Frictions with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.

20C	Friction - Direct	3/4	94-Up	85304	F3RZ-7B164D
20C	Friction - Direct - High Energy	3/4	96-Up	85304A	F6RZ-7B164A
23D	Friction - Forward	3	94-Up	85104	F3RZ-7B164B
	Friction - Forward - High Energy	3	01-Up	85104A	N.L.
26B	Friction - Reverse	2	94-Up	85404	F3RZ-7B164A
29D	Friction - Coast	2	94-Up	85204	F3RZ-7B164E
29D	Friction - Coast - High Energy	2	97-Up	85204A	F7RZ-7B164A
31E	Friction - Low/Reverse	3	94-Up	85504	F3RZ-7B164C
31E	Friction - Low/Reverse - High Energy	3	01-Up	85504A	N.L.

CD4E

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
CLUTCH PLATES (Cont.)					
35C	Steel - Direct - .078	3/4	94-Up	85305	F3RZ-7B442E
35C	Steel - Direct - .118	3	95-96	85305A	F5RZ-7B442A
38D	Steel - Forward	2/3	94-Up	85105	F3RZ-7B442C
41B	Steel - Reverse	2	94-Up	85405	F3RZ-7B442A
44D	Steel - Coast	2	94-Up	85205	F3RZ-7B442D
47E	Steel - Low/Reverse - .070	3	94-Up	85505	F3RZ-7B442B
47E	Steel - Low/Reverse - Selective - .082	1	94-Up	85505A	F3RZ-7B066D
47E	Steel - Low/Reverse - Selective - .092	1	94-Up	85505B	F3RZ-7B066E
47E	Steel - Low/Reverse - Selective - .101	1	94-Up	85505C	F3RZ-7B066F
50D	Plate - Waved - Forward	1	98-Up	85715	F8RZ-7E085AA
52E	Plate - Waved - Low/Reverse	1	94-Up	85717	F3RZ-7B070A
PRESSURE PLATES					
55B	Reverse	1	94-Up	85714	F3RZ-7D408A
58C	Direct	1	94-Up	85714C	F3RZ-7B477A
61D	Coast	1	94-97	85714E	F3RZ-7B066C
61D	Coast	1	98-Up	85714F	F8RZ-7B066AA
64D	Forward	1	94-Up	85714H	F8RZ-7B066BA
FILTERS/FILTER KITS					
70A	Filter - Inside of Case (13919 included - 13921 order separately)	1	94-Up	85800	F3RZ-7A098A
BRAKE BANDS					
Order NEW Brake Bands with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.					
80B	2-4 Band - 2.047 Wide (Replaces 1.653 Wide Band)	1	94-Up	85700A	F3RZ-7G477BA
	2-4 Band - 2.047 Wide (Replaces 1.653 Wide Band) Hi-Energy	1	94-Up	85700H	YL8Z-7G477AA
METAL CLAD SEALS					
90F	Converter Hub	1	94-Up	85200	F3RP-7F401AA
95A,F	Axle Seal	2	94-Up	85201	F3RZ-1177A
	Axle Seal - AWD	1	01-Up	85201T	YL8Z-1S177AA
N.I.	Manual Lever - Large - (Park Shaft)	1	94-Up	57202	E1FZ-7B498A
N.I.	Manual Lever - Small - (Manual Shaft)	1	94-Up	67202	E6DZ-7F337A
BUSHINGS					
N.I.	Bushing Kit - Complete	1	94-Up	K85901	N.L.
N.I.	Bushing Converter	1	94-Up	85001	N.L.
SEALING RINGS/RING KITS					
N.I.	Ring Kit - Complete - Teflon	1	94-Up	K85903T	N.L.
THRUST WASHERS/NEEDLE BEARINGS					
N.I.	Bearing Kit	1	94-Up	K85907B	N.L.
130F	Washer - Bell Housing/Drive Sprocket - Plastic - Selective:				
	- 1.41-1.51 Thick	1	94-Up	85400A	F3RZ-7G099A
	- 1.67-1.77 Thick	1	94-Up	85400B	F3RZ-7G099B
	- 1.93-2.03 Thick	1	94-Up	85400C	F3RZ-7G099C
	- 2.19-2.29 Thick	1	94-Up	85400D	F3RZ-7G099D
135C	Washer - Direct Drum/Direct Shell	1	94-Up	85402	F3RZ-7G116A
N.I.	Washer Kit - (low/reverse planet)	1	94-Up	QWK2420	N.L.
N.I.	Shim Kit: Planet/Differential	1	94-Up	K85412	N.L.

4 SPEED - FWD

FORD CD4E MAZDA LA4A-EL

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
SNAP RINGS					
145C,D	Forward/Direct - Selective:				
	- .058	1	94-Up	85601	YS2Z-7D483AA
	- .065	1	94-Up	85601A	YS2Z-7D483BA
	- .071	1	94-Up	85601B	YS2Z-7D483CA
	- .078	1	94-Up	85601C	YS2Z-7D483DA

HARD PARTS

Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required or a "-R" suffix for remanufactured. Exceptions are listed individually.

NOTE: A separate column is provided to indicate a primary or specific brand/type.

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO.
160B	Pump - Complete - 2nd Design		1	94-Up	85920A	F7RZ-7A103AA
161B	Pump Gear Kit - .567 Thick		1	94	K85201	N.L.
	Pump Gear Kit - .603 Thick		1	94-Up	K85201A	N.L.
163B	Pump Wear Plate - 2nd Design (Will Retro To 94)		1	97-Up	85923A	F7RZ-7A142AA
164D	Pump Shaft - 4 cyl. - 14 1/8" Long		1	94-Up	85932	F4RZ-7B328C
	Pump Shaft - 6 cyl. - 14 7/8" Long		1	94-Up	85932A	F4RZ-7B328B
165D	Sprag - Input - Wide - (up to 1/98)		1	94-98	85960	N.L.
	Sprag - Input Sprag - Narrow - (From 1/98)		1	98-Up	85960A	N.L.
170E	Roller - Low Clutch - w/Inner & Outer Races		1	94-Up	85930	F3RZ-7A089B
	Roller - Low Clutch - w/o Races		1	94-Up	85930R	N.L.
175F	Drive Chain:					
	- 2.0L Contour - 3/4" Wide - 45 Links - E.T. Guides - 55T Drive/50T Driven		1	94-Up	85973	F6RZ-7G249AA
	- 2.5L/3.0L Contour - 1" Wide - 46 Links - E.T.Guides - 55T Drive/54T Driven		1	94-Up	85973A	F6RZ-7G249CA
	- 2.5L Contour - 3/4" Wide - 46 Links - E.T. Guides - 55T Drive/54T Driven		1	00-Up	85973B	F6RZ-7G249BA
	- 2.0L Mazda/Probe - 3/4" Wide - 46 Links - E.T.Guides - 55T Drive/54T Driven ..		1	94-Up	85973B	FW50-17-945
180A	2-4 Servo Piston - Bonded Type:					
	- 2 Rings - 1st Design - 105.7mm Long		1	94-Up	85528	F4RZ-7H188D
	- 1 Ring - 1st Design - 107.1mm Long		1	94-Up	85528A	F4RZ-7H188E
	- No Ring - 1st Design - 108.1mm Long		1	94-Up	85528B	F4RZ-7H188F
	- 2 Ring - 2nd Design - 101.7mm Long (1/97-4/98)		1	97-98	85528D	F7RZ-7H188AA
	- 1 Ring - 2nd Design - 103.0mm Long (1/97-4/98)		1	97-98	85528E	F7RZ-7H188BA
	- No Ring - 2nd Design - 104.2mm Long (1/97-4/98)		1	97-98	85528F	F7RZ-7H188CA
185A	2-4 Servo Cover - Bonded Type		1	94-Up	85529	F3RP-7H243AC
188A	Spring - Servo - 1st Design		1	94-Up	85526	F3RZ-7H073A
	Spring - Servo - 2nd Design - Green		1	97-98	85526A	F7RZ-7H073AA
	Spring - Servo - Aftermarket		1	94-Up	85526S	N.L.
189A	Stator Support		1	94-Up	85969	N.L.
190B	Reverse Clutch Piston - Bonded		1	94-Up	85530	F3RP-7E079BB
193C	Coast Clutch Piston - Bonded Type - 1st Design		1	94-98	85531	F3RZ-7A262C
	Coast Clutch Piston - Bonded Type - 2nd Design - (1/98-Up)		1	98-Up	85531A	F8RZ-7A262BA
195C	Drum - Forward/Direct:					
	- 2.5L - 4 Pack Direct - w/o Forward Wave (to 1/98)		1	94-98	85963	F4RZ-7G120A
	- 2.0L - 3 Pack Thick Steels - w/o Forward Wave		1	94-96	85963A	F5RZ-7G120A
	- 2.0L - 3 Pack Thin Steels - w/o Forward Wave (to 1/98)		1	97-98	85963B	F7RZ-7G120AA
	- 4 Pack Direct - w/Forward Wave - (1/98-Up)		1	98-Up	85963C	F8RZ-7G120BA
	- 3 Pack Direct - w/Forward Wave - (1/98-Up)		1	98-Up	85963D	F8RZ-7G120AA
200D	Input Sprag - w/Races & Sun Gear:					
	- Wide Sprag - (to 1/98) (2)	R	1	94-98	K85960	F3RZ-7A089A
	- Narrow Sprag - (2)		1	94-Up	K85960A	F8RZ-7A089AA
210C	Spring - Forward - Piston Return - 1st Design - (to 1/98)		1	94-98	85965	F3RZ-7G299A
	Spring - Forward - Piston Return - 2nd Design - (1/98-Up)		1	98-Up	85965A	F8RZ-7G299AA

(2) K85960A will retro back to 94. The K85960 will only service 94-97.

CD4E

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO.
HARD PARTS (Cont.)						
211B	Spring - Retainer - Reverse Clutch		1	94-Up	85939	F3RZ-7G335A
215C	Piston - Forward - 1st Design - (to 1/98)		1	94-98	85964	F3RZ-7A262B
215C	Piston - Forward - 2nd Design - (1/98-Up)		1	98-Up	85964A	F8RZ-7A262AB
225F	Speedo Drive Gear		1	94-Up	85982	F3RZ-17285A
228B	Hub - Reverse Clutch		1	94-Up	85941	F3RZ-7D391A
230B	Drum - Reverse		1	94-Up	85940	F3RZ-7D044AE
235C	Shell - Direct		1	94-Up	85942	F4RZ-7D064A
240E	Planet - Low		1	94-Up	85950	YL8Z-7A398BA
245E	Ring Gear - Low		1	94-Up	85952	F3RZ-7A153C
250E	Shell - Sun Gear		1	94-Up	85948	F3RZ-7A626A
255E	Planet - Reverse		1	94-Up	85951	F8RZ-7D006AA
260A	Valve Body - Various Models	R	1	94-96	85990	N.L.
260A	Valve Body - Various Models	R	1	97-Up	85990B	N.L.
265F	Sprockets - Drive/Driven:					
	- 55T/50T - .625 Wide - 26T Sun Gear - 2.0L Contour	R	1	94-Up	K85984	N.L.
	- 55T/54T - .625 Wide - 26T Sun Gear - Probe, 2.5L Contour 00-Up	R	1	94-Up	K85984B	N.L.
	- 55T/54T - .855 Wide - 26T Sun Gear - 2.5L Contour	R	1	94-99	K85984D	N.L.
265F	Sprocket - Drive - 55T - .615 - 2.0L - All, 2.5L 00-Up		1	94-Up	85984	F3RZ-7A153A
	Sprocket - Drive - 55T - .855 - 2.5L 94-99		1	94-99	85984D	F3RZ-7A153B
270F	Carrier - Final Drive:- 2.5L (24T Pinion)		1	94-Up	85980	F4RZ-7F465B
270F	Carrier - Final Drive:- 2.0L (30T Pinion)		1	94-Up	85980B	F4RZ-7F465C
272D	Turbine Shaft - 4cyl. - 8 3/8" Long		1	94-Up	85933	F3RZ-7F213A
272D	Turbine Shaft - 6 cyl. - 9" Long		1	94-Up	85933A	F4RZ-7F213A
280F	Ring Gear - Final Drive		1	94-Up	85981	N.L.
N.I.	Vent - w/ Cap		1	94-96	85141	F7RZ-7034AA
N.I.	Vent - Update Package (Hose Design)		1	94-96	85141K	F6RZ-7034AA
VALVE BODY COMPENENTS						
N.I.	Valve - w/Sleeve - PR/TCC - (Use w/Reamer T-9144)		1	94-Up	K85968	N.L.
N.I.	Valve - w/Sleeve - Bypass - (Use w/Reamer T-9143)		1	94-Up	K85967	N.L.
N.I.	Accumulator Piston - w/Springs: 2-4		1	94-Up	K85985	N.L.
N.I.	Accumulator Piston - w/Springs: L-R		1	94-Up	K85985A	N.L.
N.I.	Accumulator Piston - w/Springs: Forward		1	94-Up	K85985B	N.L.
ELECTRICAL PRODUCTS						
280A	Sensor - Manual Lever Position		1	94-Up	15A-325	YL8Z-7F293AA
285B	Sensor - Input (Pump) Beige w/green connector (Probe/Mazda)		1	94-97	20A-125	F7RZ-7M101KA
	Sensor - Input (Pump) Beige w/black connector (except Probe/Mazda 94-97)		1	94-Up	20A-125A	1S7Z-7M101KA
N.I.	Sensor - VSS (Speedo) - 2.0L - (From 2/1/95)		1	L95-Up	20A-414A	F5RZ-9E731AB
N.I.	Sensor - VSS (Speedo) - 2.5L - (From 2/1/95)		1	L95-Up	20A-414C	F5RZ-9E731BA
290A	Solenoid Block Assembly - High Resistance (4)		1	94-Up	31A-111	F6RZ-7G391A
<p>(4) Includes 2 Shift, 1 EPC(Pressure), 1 TCC, and 1 3-2 Timing solenoids. With beige case connector. Will service all models.</p>						
MISCELLANEOUS PRODUCTS						
N.I.	Clutch Piston Lip Seal Protector Kit		1	-	T-2301	N.L.
N.I.	Pump Removal Bolts		1	-	T-2305	N.L.
N.I.	Valve Body Guide Pins		1	-	T-2311	N.L.
N.I.	Reamer - (For K85967)		1	-	T-9143	N.L.
N.I.	Reamer - (For K85968)		1	-	T-9144	N.L.
N.I.	Technical Manual		1	-	85Y01	N.L.

NOTES

CD4E